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(71) Applicant (for all designated States except US): AS-  
TRAZENECA AB [SE/SE]; S-151 85 Södertälje (SE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): AURELL, Carl-Jo-  
han [SE/SE]; AstraZeneca R & D Södertälje, S-151  
85 Södertälje (SE). MACEDO, Emmanuel [FR/SE];  
AstraZeneca R & D Södertälje, S-151 85 Södertälje (SE).  
MINIDIS, Anna [SE/SE]; AstraZeneca R & D Södertälje,  
S-151 85 Södertälje (SE). YOUSEFI-SALAKDEH,  
Esmail [IR/SE]; AstraZeneca R & D Södertälje, S-151 85  
Södertälje (SE).

(74) Agent: ASTRAZENECA; Global Intellectual Property,  
S-151 85 Södertälje (SE).

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(54) Title: PROCESSES FOR PREPARING (2S)-3-(4-{2-[AMINO]-2-OXOETHOXY}PHENYL)-2-ETHOXYPROPANOIC  
ACID DERIVATIVES

(57) Abstract: The present invention provides a process for the preparation of a compound of formula I [Chemical formula should  
be inserted here. Please see paper copy] in which a compound of formula II [Chemical formula should be inserted here. Please see  
paper copy] in which R is H or OR represents a protecting group for a carboxylic hydroxy group is reacted with a compound of  
formula III C<sub>6</sub>H<sub>13</sub>X wherein X is a leaving group, in the presence of a base in the presence of an inert solvent at a temperature in the  
range -25°C to 150°C and optionally, when OR represents a protecting group, removal of the protecting group.

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